



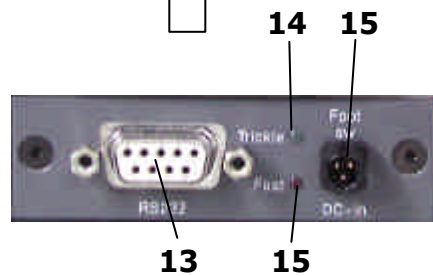
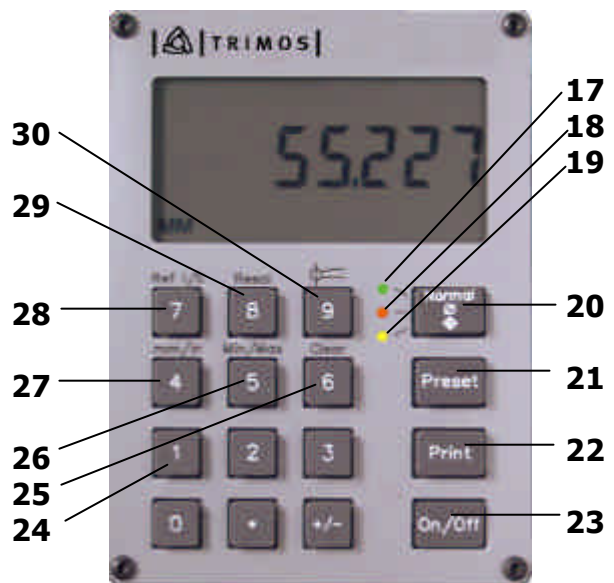
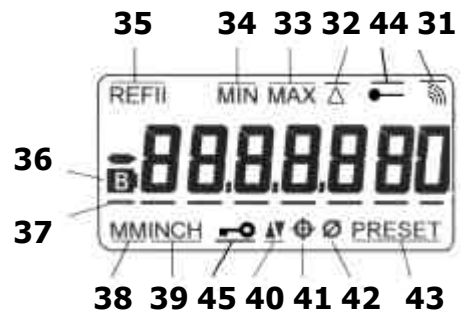
***User's manual***  
V300+ / V600+ / V1000+  
Version N°2.0 – E





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## 1. Description of the instrument

1. Handwheel allowing the displacement of the measuring probe.
2. Locking device to activate the fine adjustment.
3. Fine adjustment screw.
4. Switch to activate the air cushion. (Version **C**)
5. Handle allowing the displacement of the instrument.
6. Measuring probe.
7. Screw to adjust the measuring pressure (0.7N-1.6N, adjustable) (wrench /2mm)
8. Lever for fast displacement.
9. Screw for locking the measuring carriage (wrench 2mm) (**Screw, chromium-plated**)
10. Control screw to adjust the floating probe suspension. (wrench 2mm)
11. Bracket for printer.
12. Printer RS 232.
13. RS 232 connector.
14. Green light = Indicates the trickle charge with AC adapter connected.
15. Red light = Indicates fast charging.
16. Connector for AC adaptor or data transmission foot pedal.
17. **Green** light = normal measuring mode.
18. **Orange** light = measuring diameters.
19. **Yellow** light = measuring centerlines.
20. **NORMAL** or **DIAMETER/CENTERLINE** mode key.
21. **PRESET** key = set the display at zero or memorizes preset values.
22. **PRINT** key = RS232 data output.
23. **ON-OFF** key = ON / OFF Switch.
24. Numerical keyboard.
25. **CLEAR** key = reinitialises the minimum/maximum/delta memories.
26. **MIN/MAX/DELTA** mode key.
27. **MM/INCH** key, true conversion Metric – Inch – Metric.
28. **REF I / REF II** selection key.
29. Resolution key. (0.010/0.001mm or .0005/.00005")
30. Probe constant key.

## 2. Display functions

31. Indication of sending data.
32. Indication of **DELTA** mode.
33. Indication of **MAX** mode.
34. Indication of **MIN** mode.
35. Indication of **REFII** mode.
36. Indication of low battery level – connect the AC adaptor.
37. Indication of measuring values.
38. Indication of **MM** mode.
39. Indication of **INCH** mode.
40. Indication of measuring direction.
41. Indication of centerline mode.
42. Indication of diameter mode.
43. Indication of **PRESET** mode.
44. Indication of **CONSTANT** mode.
45. Indication of keyboard locked.

### 3. Distintive characteristics

The V300, V600 and V1000 are height measuring instruments, self-contained, controlled by a microprocessor.

- Easy to operate.
- Self-contained operation for a period of: without air cushion : max.100h.  
: with air cushion : max. 50h.
- Rechargeable battery.
- Big display.
- Acceptance of measured values by an acoustic signal.

### 4. Specifications

Designation	V300	V300C	V600	V600C	V1000	V1000C
Measuring range	300 mm or 12"		600 mm or 24"		1000 mm or 40"	
Application range	535 mm or 21"		835 mm or 32.8"		1235 mm or 48.6"	
Resolution	0.01 mm / 0.001 mm or .0005" / .00005"					
Overall measuring accuracy	3 μm + (L(mm)/300 = μm or .00012" + (L(inch)/300000) = inch					
Repeatability	± 2 s = ≥ 2 μm or .00008"					
Max. displacement speed of the measuring carriage	3m/120" per second					
Measuring pressure	0.7 N – 1,6 N (adjustable)					
Measuring system	differential capacitance Sylvac (patented)					
Power supply	Battery powered (rechargeable)					
Operational time	100 h.	50 h.	100 h.	50 h.	100 h.	50 h.
Squareness deviation overall (in measuring direction)	5μm or .0002"		8 μm or .0003"		12 μm or .00047"	
Data output	RS 232 C					
Operational temperature limit	+ 10 °C to +40°C or 50° F to 104° F					
Total height	565 mm or 22.2"		865 mm or 34"		1275 mm or 50"	
Weight	10 kg		12.3 kg		15.3 kg	

### 5. Delivery

The TRIMOS V300, V600 and V1000 are supplied as follows :

- Ruby ball probe dia. 4 mm (**V-1**)
- Hex screwdriver wrench 2 mm (**T016-INB.2**), Hex screwdriver wrench 2,5 mm (**T016-INB.3**)
- AC adaptor set 8.5V / 700mA sector, depending on country.
- Dust cover.
- Test and guarantee certificates, user's manual.

Vertical automatic	Code number without air cushion	Code number with air cushion
Measuring range 300mm /12", 220 V	<b>V300/220</b>	<b>V300C/220</b>
Measuring range 300mm /12", 240 V	<b>V300/240</b>	<b>V300C/240</b>
Measuring range 300mm /12", 110 V	<b>V300/110</b>	<b>V300C/110</b>
Measuring range 300mm /12", 100 V	<b>V300/100</b>	<b>V300C/100</b>
Measuring range 600mm /24", 220 V	<b>V600/220</b>	<b>V600C/220</b>
Measuring range 600mm /24", 240 V	<b>V600/240</b>	<b>V600C/240</b>
Measuring range 600mm /24", 110 V	<b>V600/110</b>	<b>V600C/110</b>
Measuring range 600mm /24", 100 V	<b>V600/100</b>	<b>V600C/100</b>
Measuring range 1000mm /40", 220 V	<b>V1000/220</b>	<b>V1000C/220</b>
Measuring range 1000mm /40", 240V	<b>V1000/240</b>	<b>V1000C/240</b>
Measuring range 1000mm /40", 110 V	<b>V1000/110</b>	<b>V1000C/110</b>
Measuring range 1000mm /40", 100 V	<b>V1000/100</b>	<b>V1000C/100</b>



Options : see optional accessories (page 22-26)

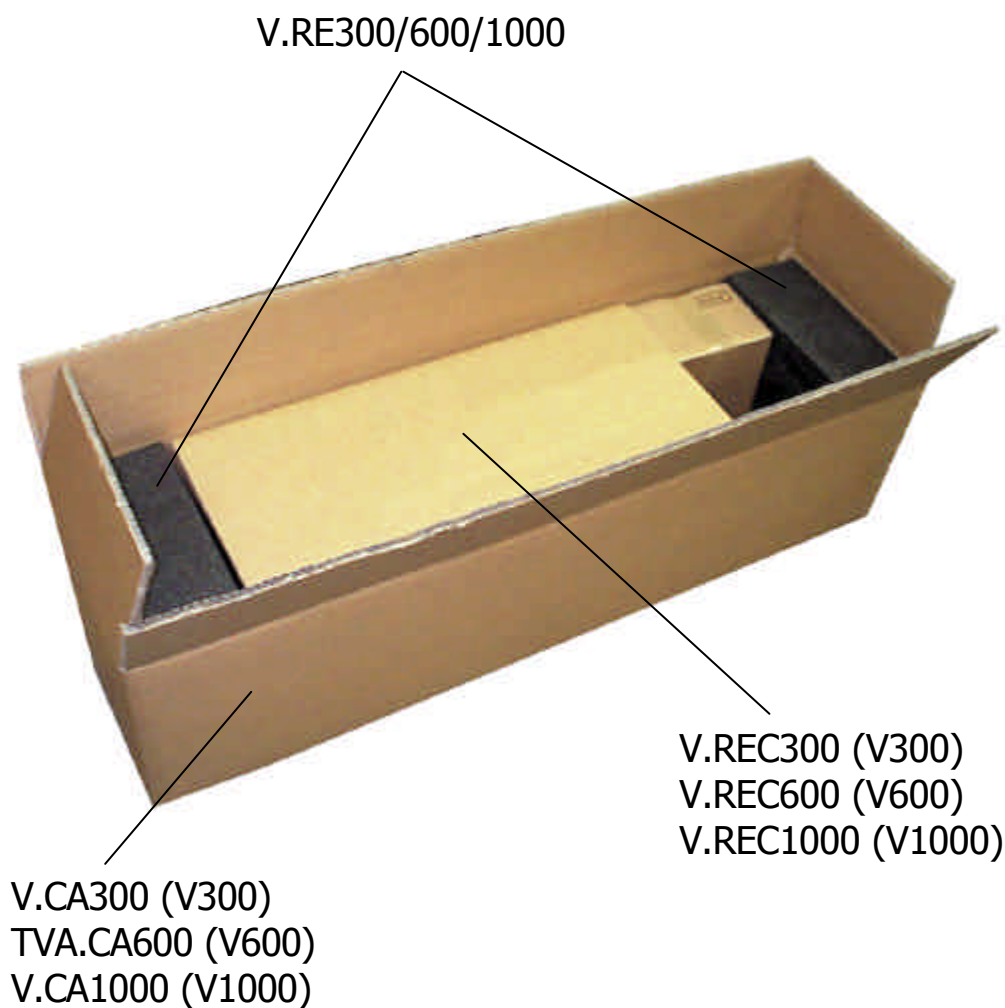


## 6. Unpacking and installation

The V300, V600 and V1000 are supplied in a shock proof box.  
The instrument itself is surrounded with a protection cover.

- To unpack the instrument lay the box in a horizontal position,  
Brand name visible on top, open it and take the instrument out carefully.
- Take off the protection cover.
- Insert the ruby ball (**V-1**).
- Unlock completely the transport safety screw (**9**), **Screw, chromium-plated.**
- Clean the instrument, especially the three point air bearings on the base.  
**DO NOT USE CHEMICAL PRODUCTS.**
- Place the instrument on a granite surface table.

**FOR FUTURE TRANSPORT KEEP THE ORIGINAL PACKING.**





## 7. Getting started

The instrument stands on a granite surface table  
(or e.i. cast Iron table)

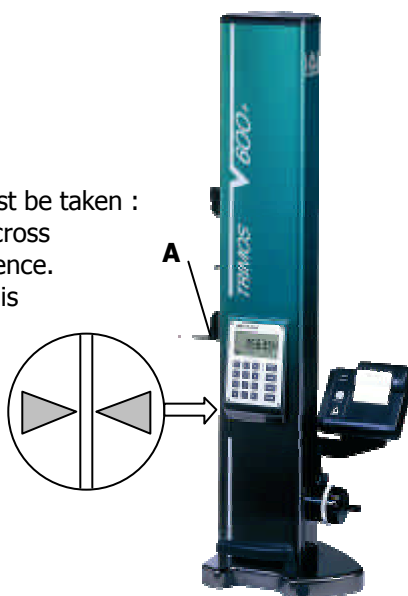
- Switch **ON** the instrument by pressing the key (**ON**).



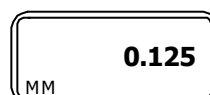
- The display will show



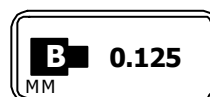
- The reference of the column must be taken :
- Move the probe (**A**) slowly and cross the two arrows to take the reference. This operation will memorized this reference point improve the accuracy of the instrument.



- The display will begin to count.  
If during this operation the display doesn't count.  
restart the operation again.



- If the indicator (**36**) showing complete battery discharge, connect the AC adaptor. The instrument remains operational.  
Complete recharging takes **15 hours**.



- It will not do any harm by connecting the AC adaptor continuously, because it will charge the instrument with a maintenance power.

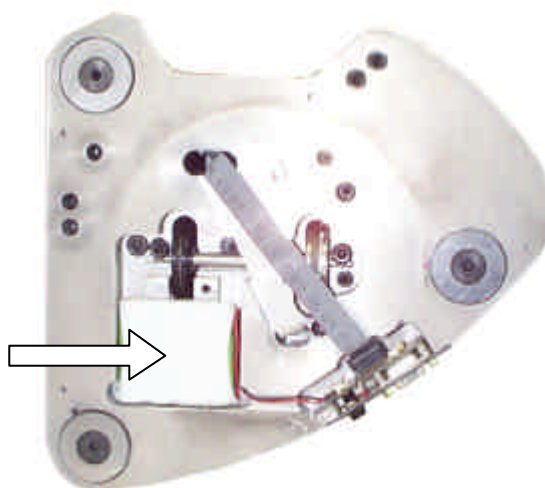
**IT IS NOT NECESSARY TO WAIT FOR THE INSTRUMENT TO BE FULLY CHARGED BEFORE USE :**  
**INSTRUMENT CAN BE USED DURING CHARGE CYCLE.**

## 8. REPLACING THE BATTERY PACK

As soon as the autonomy of the instrument becomes insufficient, the battery pack should be changed. (**Lifespan about 4 to 6 years**)

1. Purchase a battery pack from your TRIMOS distributor.
2. Switch off the instrument.
3. Place the instrument in an horizontal position onto a table. (steady)
4. Unscrew the base plate. (5 screws)
5. Disconnect the battery pack (**A**)
6. Connect the new battery pack and refit the base plate. Take care not to damage Any connecting cables.
7. Charge the new battery pack **~15 heures**.

**Battery pack**  
Code number  
151-331.009



## 9. Adjusting the measuring pressure

**DO NOT ADJUST UNLESS IT IS REQUIRED !**

### Tools to be used

- 1 Hex screwdriver wrench ( 2 mm)
- 1 Dynamomètre (force gage) 0 – 300 grs
- The adjustment screw (**7**) is situated at the left side of the column, inside on the measuring carriage.
- The measuring pressure is factory set at approx. 1 N.
- By turning this adjustment screw **anticlockwise**, the measuring pressure will be **decreased**. (2 turns = ~0.1N)
- By turning this adjustment screw **clockwise**, the measuring pressure will be **increased**. (2 turns = ~0.1N)
- The measuring pressure range is :  
min : 0.7N – max : 1,6N.

### How to adjust ?

- Measure the dynamometer until the acoustic signal ring.
- Read the dynamometer (e.i. : 100 grs).  
To be more accurate, measure by using the fine adjustment.



## 10. Adjustment of the floating probe suspension

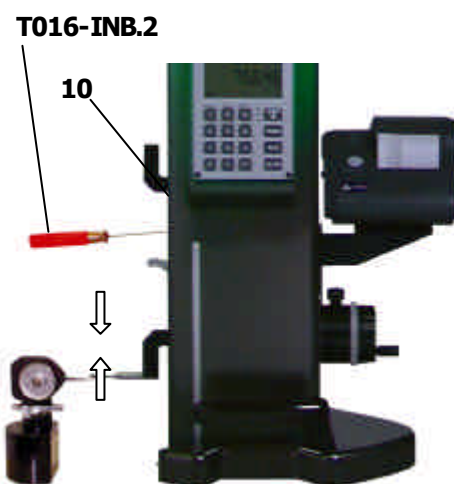
**DO NOT ADJUST UNLESS IT IS REQUIRED !**

### Tools to be used

- 1 Hex screwdriver wrench (2mm)
- 1 Dynamometer (force gage) 0 – 300 grs.
- The adjustment screw (**10**) is situated on the left side of the column, inside on the measuring carriage.
- If the measuring pressure is **higher in the upwards** direction (**probe too heavy**), turn the control screw **anticlockwise**. (1 turn = ~10 grs.)
- If the measuring pressure is **higher in the downwards** direction (**probe too light**), turn the control screw **clockwise**. (1 turn = ~10grs.)
- The TRIMOS probes weights about ~25grs, the probe suspension could be adjusted upto a probe of 150grs.

### How to adjust ?

- Measure the dynamometer until the acoustic signal ring.  
1. (from bottom to top)
- Read the dynamometer (e.i. : 100 grs)
- 2. (from top to bottom)
- Read the dynamometer (e.i. : 102 grs)
- **The measuring pressure has to be equal in both directions.**



## 11. Main functions



Switches the instrument **ON** or **OFF**.



Sending data RS232, only when measuring.  
(See page 18) for other settings)



Set the display at zero or memorizes preset values.



**Normal** key mode, **green** light **on**, measuring heights of normal and Reversed surfaces. (The probe constant must have been previously entered to measure reversed surfaces.

$\varnothing$ , key mode, **orange** light **on**, measuring diameter (takes account of probe constant).  
Measures internal or external diameters in any sequences.

$\oplus$ , key mode, **yellow** light **on**, displays the centerline. Comes after the diameter display, as soon as :  
- the probe is released or  
- the Normal,  $\varnothing$   $\oplus$  key is pressed.



Displays the probe value. Return to measuring mode without change : press any key.  
- Measuring the constant : one measurement on each side of the setting gauge (see page 13).



Changes the display resolution : 0.001mm <-> 0.01mm  
or : .00005 " <-> .0005 "



Direct conversion of mm <-> inches.



Reinitialises the maximum, minimum and delta memories.








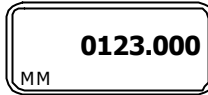
Change of reference mode (**REFI** / **REFII**)



Modes : Minimum -> Maximum -> Delta



## 12. Secondary functions

	Memorizing a preselected value : Press <b>Preset</b> key (long pressure on the key ~2 sec.)	
	Introduce a preselected value from the numerical Keyboard.	
	Confirm the preselected value by pressing again The <b>PRESET</b> key. The preselected value is memorized. (A second preselected value can be memorized on <b>REF II</b> mode.)	

### Initialization functions :



To lock or unlock the conversion : switch the instrument On while pressing the mm/in key.  
Instrument previously initialized in **mm**.  
Locking the **In** conversion :  
Instrument **OFF**, hold down **mm/in** key when switching **ON** the instrument.  
(To unlock the conversion repeat the opération).

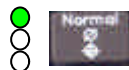


Instrument previously initialized in **Inch**.  
Locking the **mm** conversion :  
Instrument **OFF**, hold down **mm/in** key when switching **ON** the instrument.  
(To unlock the conversion repeat the opération).

## 13. How to start up ?

### 13.1 Setting the probe constant.

To measure reversed surfaces, or diameters, the instrument takes account of the probe constant, i.e. the diameter of the ball and its deflection. The **green** light comes on when the probe comes into contact with the part being measured.



1. Switch **ON** the instrument, then press



Move the probe across the two arrows to initialize the column reference (see page 8)

2. Memorizing the constant : press

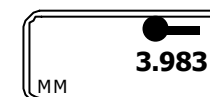
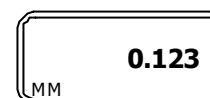
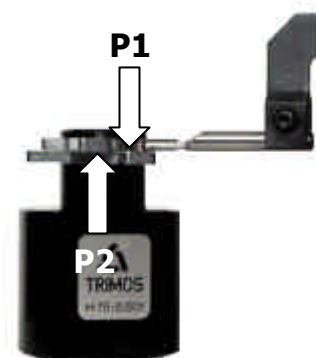


key

3. Touch surface (**P1**) (**green** light **ON**)
4. Touch surface (**P2**) (**green** light **ON**)
5. Release the probe. The probe constant is memorized for future measures.

#### Attention :

**The probe constant must be reset after changing probe or after moving the probe position.**



### 13.2 Measuring heights

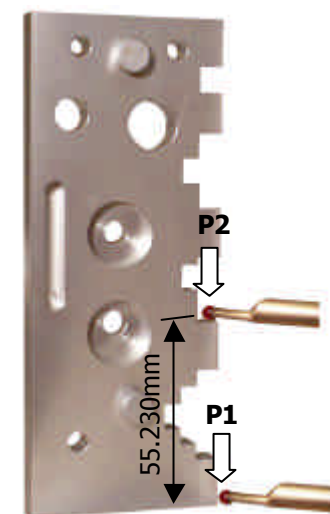
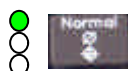
Taking the reference : Touch the reference plane (**P1**), the **green** light is **ON**.

1. Press **PRESET** key quickly (>1 sec.)



Set the display at zero, or memorizes **PRESET** value.

Measuring height : Touch surface (**P2**), the **green** light is **ON**. The value is displayed.



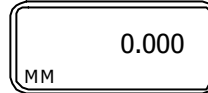
### 13.3 Measuring diameters and centerlines.

The probe constant value should already have been memorized : (see page 13)

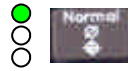
1. **Normal** mode, if necessary press



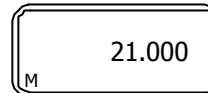
key, lights **OFF**



2. Touch the reference plane (**P1**)



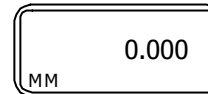
**green** light **ON**



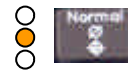
3. Press **PRESET** key quickly (>1 sec.), to set the display at zero.



Realise the probe.



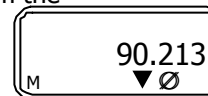
4. Change to **Diameter/Centerline** mode by pressing



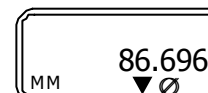
key, **orange** light blink.



5. Place the probe inside the bore to be measured and touch a point (**P2**) which is well away from the reversal point.



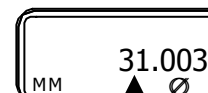
6. Move the part or the instrument sideways to the probe. The reversal point is memorized.



7. Touch a point (**P3**) well away from reversal point.

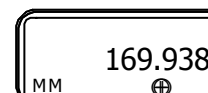


8. Move the part or the instrument sideways to the probe. The diameter is displayed as well as the Ø symbol.



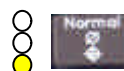
9. Displaying the centerline can be done in 2 ways :

1. by releasing the probe.

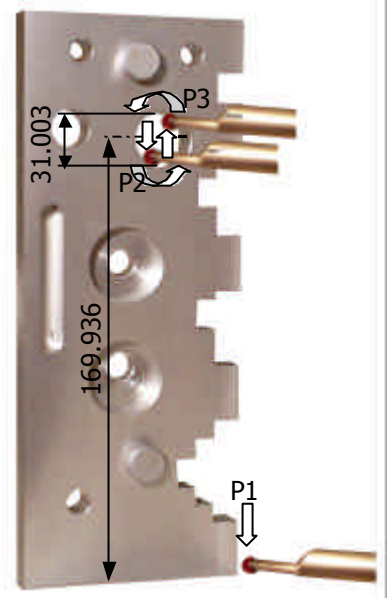
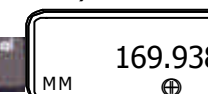


(no possibility to ask again measured diameter)

2. by pressing the key (**Yellow** light **ON**)



The centerline is displayed, as well as the ⊕ symbol.

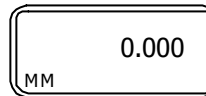


### 13.4 Measuring with min and max mode.

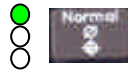
1. **Normal** mode, if necessary press



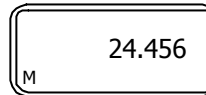
Key (lights **OFF**)



2. Touch the reference plane (**P1**)



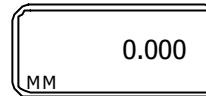
(**green** light **ON**)



3. Press **PRESET** key quickly (>1 sec.) to set the display at zero.

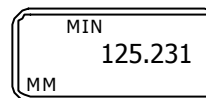


key



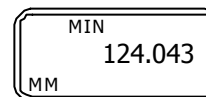
4. Place the probe inside the groove to be measured and touch a point (**P2**) which is well away from the reversal point.

5. Press **MIN/MAX** key to **MIN**



6. Move the part or the instrument sideways to the probe. The reversal point is memorized.

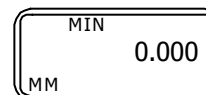
The first value is displayed.



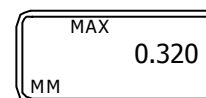
7. Press **PRESET** key to set the reversal point at zero.



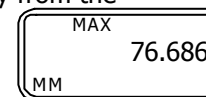
key



8. Press **MIN/MAX** key to **MAX**

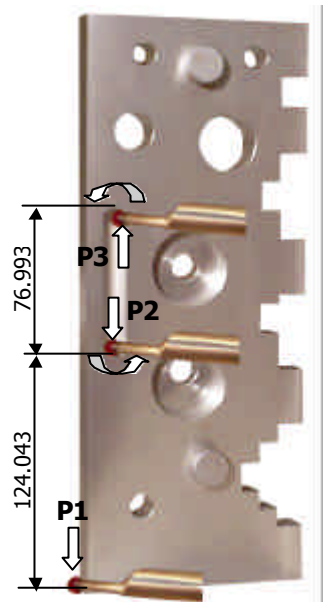
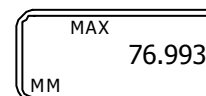


9. Place the probe inside the groove to be measured and touch a point (**P3**) which is well away from the reversal point.



10. Move the part or the instrument sideways to the probe. The reversal point is memorized.

The second value is displayed.





### 13.5 Measuring with Delta mode

1. **Normal** mode, if necessary



Key (lights **OFF**)

0.000  
MM

2. Touch the reference plane (**P1**)

102.678  
MM

3. Delta mode, press MIN/MAX key to  $\Delta$



(Press 3 times the key)  
(MIN,MAX,DELTA)

$\Delta$  0.000  
MM

4. Move the part or the instrument sideways to the point (**P2**).

Delta is memorized. (Delta = maximum-minimum)

$\Delta$  0.022  
MM



### 13.6 Measuring of squareness.

1. Use a lever dial indicator and clamp it into the holder (**A**).
2. Adjust the lever dial indicator against the surface to be measured. Set the lever dial indicator to zero.

3. **Normal** mode, if necessary press



Key (lights **OFF**)

12.567  
MM

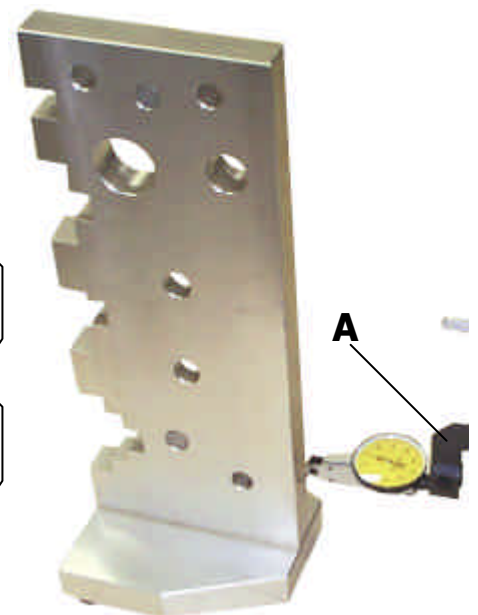
4. Press



Key, to set the display  
at zero.

0.000  
MM

5. Move the lever dial indicator along the surface to be measured.
6. Read the lever dial indicator for squareness value and digital display for the height displacement value.

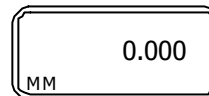


### 13.7 Measuring with two references

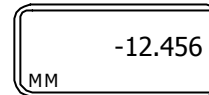
1. **Normal** mode, if necessary press



Key (lights **OFF**)



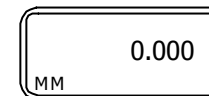
2. Touch the reference plane (**P1(REF I)**)



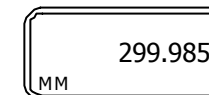
3. Press the **PRESET** key



To set the **REF I** to zero.



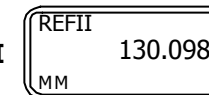
4. Touch the reference plane (**P2(REF II)**)



5. Press



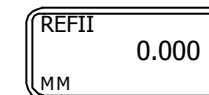
Key to activate the **REF II**



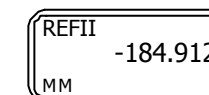
6. Press the **PRESET** key



To set the **REF II** to zero



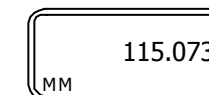
7. Touch surface (**P3**)  
The display show the measurement  
from **REF II**



8. Press



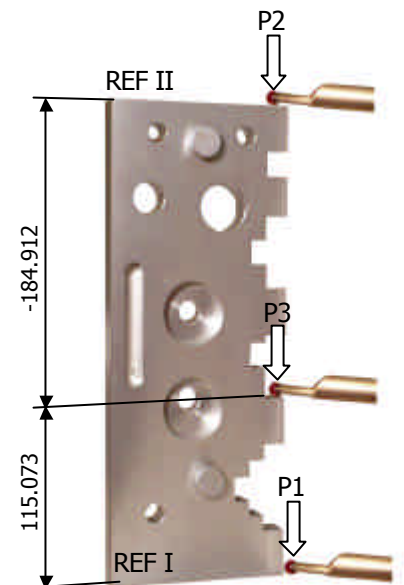
key to change from **REF II** to **REF I**  
The display show the measured  
value from **REF I**.



Note :

In **REF I** the display show the measured value only.

In **REF II** the display show the measured value and **REF II**.



## 14. Initialization of printing mode



Instrument **OFF**  
Hold down the **PRINT** key when switching **ON**

by pressing **PRINT** key again.

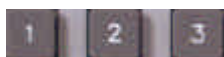
by pressing **PRINT** key again.



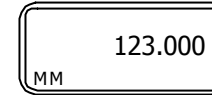
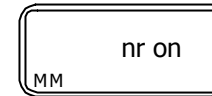
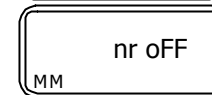
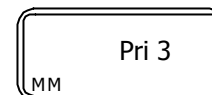
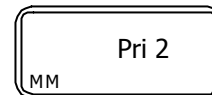
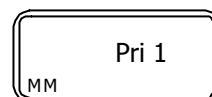
When your choice of printing mode is done, press any numerical key.



by pressing the **PRINT** key.



To exit of the initialization printing mode press any numerical key.



**Pri 1** = Print out of numerical value (**manual**)

**Pri 2** = Print out of numerical value (**manual**) and print out of measuring unit (mm or In.)

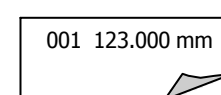
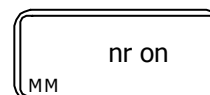
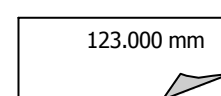
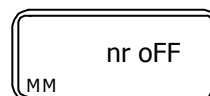
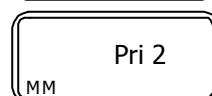
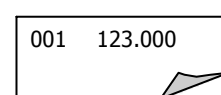
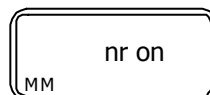
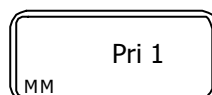
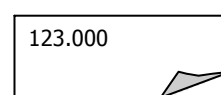
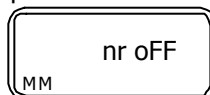
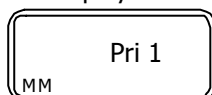
**Pri 3** = Print out of numerical value (**automatic**) and print out of measuring unit (mm or In.)

**nr on** = Print out with a sequential numbering.

**nr off** = Print out without a sequential numbering.

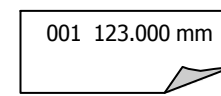
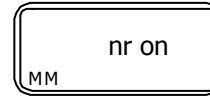
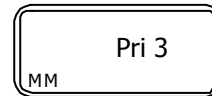
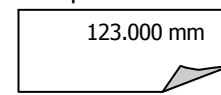
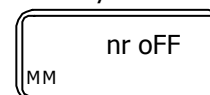
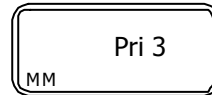
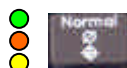
**Manual** print out :

In manual print out mode, one of the **green, orange** or **yellow** lights must be **ON**, and after every pressure of the **PRINT** key the displayed value is printed.



**Automatic** print out :

In automatic mode, after every measurement the value is printed.



Zero setting of sequential numbering.

## Introduction

## Introduction

The thermal printer V-30 is compact and light weight, equipped with an RS232C serial interface via a 9 –way D-type connector (female).

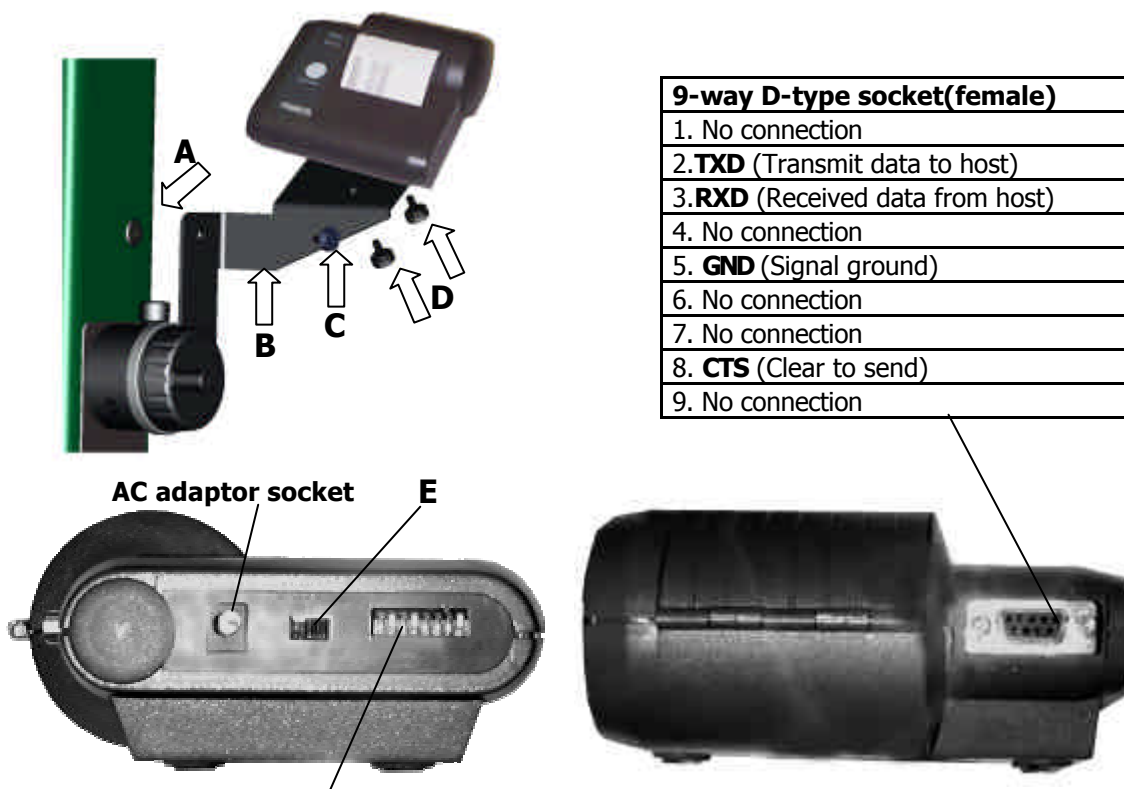
It is powered from internal Ni-Cd batteries.

Material required :

Printer with AC adaptor (**V30/** ), Bracket (**V32**), connecting cable (**V-31**), paper rolls (**V-30.7**).

Assembling printer on V300,V600,V1000.

1. Lock the bracket **(B)** with the screw **(C)** into the thread **(A)**,  
Fixe the printer by two screws **(D)**, connect the RS232 cable **(V-31)**,  
Switch **ON** the printer by the button. **(E)**.



Designation	SW-1	SW-2	SW-3	SW-4	SW-5	SW-6	SW-7	SW-8
24 characters per line	ON							
48 characters per line	OFF							
Software handshake		ON						
Hardware handshake		OFF						
7 Data bits, Even parity			ON					
8 Data bits, No parity			OFF					
1200 Baud				ON				
4800 Baud				OFF				
Normal height					ON			
Double height					OFF			
Normal width						ON		
Double width						OFF		
Normal/Dual ply							ON	
Labels							OFF	
Auto wake up disabled								ON
Auto wake up enabled								OFF

## 16. AC adaptor, external contact

If the indicator **(36)** showing complete discharge is displayed, connect the AC adaptor.  
The instrument remain operational. Complete recharging takes 15 hours.  
A foot pedal may be connected to the external contact **(16)** for data transfer.  
Another functions may be assigned to it.. (see page 21)

## 17. RS232C connector

The RS 232 C port **(13)** is OptoRS compatible (see OptoRS convention for more informations). It allows connection to a printer to protocol the measurement results or to a computer. The latter may remotely control all the instrument functions.

Female 9 – pins D-Sub connector (seen from the outside) :



- Pin 1 : +9V output if charger connected or  
+9V input from external supply.
- Pin 2 : **RXD** = Data output of the instrument.
- Pin 3 : **TXD** = Data input from the PC
- Pin 5 : **SG** = signal ground.

Data transmission format : **4800 bps, 7 bits, parité paire, 2 stop bits.**

The value is sent in ASCII code :

in mm : **SIGN 10<sup>2</sup> 10<sup>1</sup> 10<sup>0</sup> DP 10<sup>-1</sup> 10<sup>-2</sup> 10<sup>-3</sup> CR**

Comments : -10<sup>-3</sup> only for 0.001mm resolution.

-10<sup>2</sup> and 10<sup>1</sup> = spaces if they are zero.

- There is no space between minus sign and the first numeral
- The + sign is replaced by a space.

in in : **SIGN 10<sup>1</sup> 10<sup>0</sup> DP 10<sup>-1</sup> 10<sup>-2</sup> 10<sup>-3</sup> 10<sup>-4</sup> 10<sup>-5</sup> CR**

Comments : -10<sup>-5</sup> only for .00005 inch resolution.

-10<sup>1</sup> = space if zero

- There is no space between minus sign and the first numeral.
- The + sign is replaced by a space.

## 18. Remote control of the instrument

The instrument functions are controlled externally by an ASCII code corresponding to the 3 first letters of the function. Spaces are removed. The message may be in upper or lower case. The question mark ? implies an instrument response.

**? or PRI (PRInt)** requests displayed value.  
**CLE (CLEar)** reinitialises the maximum / minimum / delta memories.

Code for external functions. (foot-pedal)

**EXT1** external contact = data transmission  
**EXT2** external contact = display preset  
**EXT3** external contact = normal mode <-> diameter mode  
**EXT4** external contact = reference mode 1 <-> mode reference 2  
**EXT ?** asks for current function of external contact.

Other codes

**ID ?(identification)** Instrument replies : **SYLVAC TRIMOS V600**

**IN (Inch)** display unit  
**MM (MilliMètre)** display unit

**KEY0 (KEYboard)** keyboard locked  
**KEY1** keyboard unlocked

**CEN (CENterline)** centerline mode  
**DIA (DIAMeter)** diameter mode  
**DEL (DELta)** delta mode (maximum-minimum)  
**NOR (NORmal)** normal mode  
**MAX (MAXimum)** maximum mode  
**MIN (MINimum)** minimum mode  
**MOD ? (MODE)** interrogation of the measuring mode :NOR,DIA,CEN,MIN,MAX,DEL

**PRE (PREset)** displays the preset value.  
**PRE + nombre** memorises a new preset value.  
**PRE ?** interrogates the memorised preset value.  
**RES2 (RESolution)** Resolution 0.001mm - .00005 in  
**RES3** Resolution 0.01mm - .0005 in

**SET ? (SETting)** interrogation of general parameters :  
MM/IN RES2/3 REF1/2 KEY 0/1 B0/1. B0=battery recharging.

**UNI ? (UNIt)** measuring unit : MM or IN  
**VER ? (VERsion)** instrument program version : **V 1.1 24.01.00**

**DIS .. (DISplay)** access to display i.e. : DIS1500.236 = displayed 1500.236  
**DISOFF** exit of access display mode.

## 19. Optional accessories

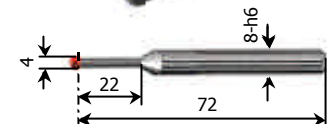
Setting/reference gauge, H = 75mm **V75**  
 Setting/reference gauge, H = 3 in. **V75E**



Setting/reference gauge, H = 300 mm **V-300M**  
 Setting/reference gauge, H = 12 in. **V-300E**



Ruby-ball probe (standard), Ø 4mm **V-1**



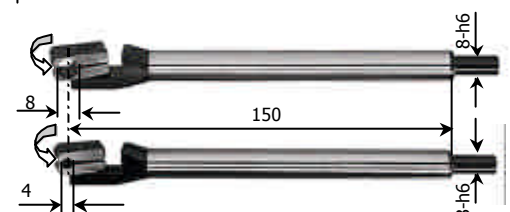
Tungsten-carbide ball probe, Ø 4mm **V-1.4/L120**



Swivel holder **V-2**  
 Swivel holder **V-2E**



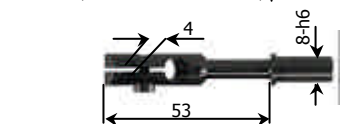
Swivel holder **V-2/D8/L150**



Swivel holder **V-2/D4/L150**



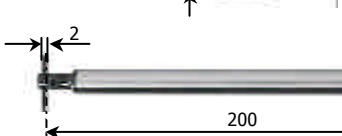
Measuring insert with Interchangeable pin. **V-3**



30° holder **V-4**



Reduction holder 8mm/4mm **V-5**



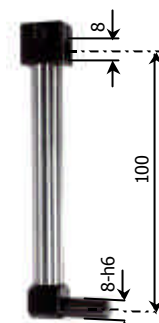
Measuring insert with interchangeable pin. **V-6/L200**



## 19. Optional accessories

Extension probe holder

**V-7/H100**



Fast locking device for measuring probe.

**V-20**



wooden accessories support (without accessory)

**V-60**



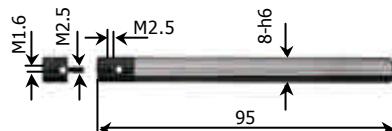
Touche de mesure à tige interchangeable

**TVA 4**



Holder TVA5.1 and Probe holder TVA5.2

**TVA 5M**



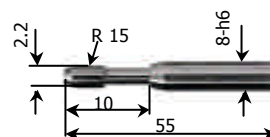
Holder TVA5.1 and Probe holder TVA5.2E

**TVA 5E**



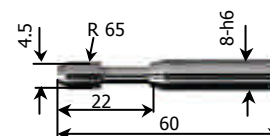
Barrel-shapped insert (M3-M16)

**TVA 9.1**



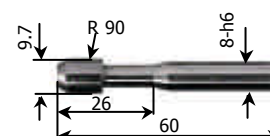
Barrel-shapped insert (M6-M48)

**TVA 9.2**



Barrel-shapped insert (M12-M150)

**TVA 9.3**





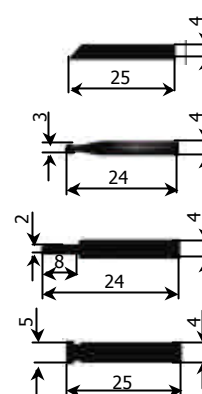
## 19. Optional accessories

Knife-edge insert **TV 7.1**

Ball insert **TV 7.2**

Pin shaped insert **TV 7.3**

Disc shaped insert **TV 7.4**



**Complete set (set N°1)** **V-51**  
including :  
Ruby-ball probe Ø 2mm, L=87mm V-50.9  
Holder (V-50.12.1) and V-50.12  
probe Ø 1mm (V-50.12.2)  
Cylindrical probe Ø 3mm, L=89mm V-50.11  
Knife-edge insert L= 89mm V-50.10  
Locking key for probe V-50.13  
Hex screw wrench 1,5mm V-50.14  
Hex screw wrench 2,5mm V-50C  
Wooden case V-50C



**Complete set (set N°2)** **V-50**  
including :  
Ruby-ball probe Ø 2mm, L=87mm V-50.9  
Holder (V-50.12.1) and V-50.12  
probe Ø 1mm (V-50.12.2)  
Cylindrical probe Ø 3mm, L=89mm V-50.11  
Knife-edge insert L= 89mm V-50.10  
Holder L=124mm V-50.5  
Holder L=80mm V-50.6  
Ball probe Ø 2mm/M2,5 V-50.4  
Disc shaped insert V-50.2  
1mm/M2,5 (V-50.2.2), 0,8mm/M2,5  
(V-50.2.1).  
Corner insert 1mm/M2.5 V-50.3  
Ruby-ball probe 3mm/M2,5 V-50.1  
Holder à 90°/M2,5 L=85mm V-50.7  
Holder à 90°/Ø 4mm L=85 V-50.8  
Locking key for probe V-50.13  
Hex screw wrench 1,5mm V-50.14  
Hex screw wrench 2,5mm V-50.15  
Wooden case V-50C



## 19. Optional accessories

Printer including :  
Printer (V30.0) and AC adaptor  
(without bracket, without cable)

**V-30/110US**  
**V-30/220**  
**V-30/240/GB**



Bracket including 3 screws

**V-32**



RS 232C cable V -> printer

**V-31**



RS 232C cable V -> PC

**CABL.RS.1/1-9P**



Thermal Paper rools (5 pcs)

**V-30.7**



AC adaptor for printer V30/...  
AC adaptor 110V/US  
AC adaptor 220V/Europe  
AC adaptor 240V/GB

**V-30.1/110US**  
**V-30.1/220**  
**V-30.1/240GB**



AC adaptor for V300/600/1000  
AC adaptor 100V/JA  
AC adaptor 120V/US  
AC adaptor 220V/Europe  
AC adaptor 240V/GB

**V-100**  
**V-110**  
**V-220**  
**V-240**



Dust cover :  
Dust cover for V300  
Dust cover for V600  
Dust cover for V1000

**V.HO300**  
**V.HO600**  
**V.HO1000**



## 20. Maintenance

Remember that it is a measuring instrument ?  
Take care of it.

## 21. Transport

For re-packing, use the original packing or adequate packing.  
Protect the instrument by a slipcover.  
Do not put accessories close to the instrument.

## 22. Complaints / Repairs

In case of breakdown, contact the distributor of TRIMOS immediately.  
Repairs can only be considered if the instrument is sent to us in a clean condition and  
Packed according to our instructions.

« **The guarantee is only valid if verified by our agent** ».

## 23. Distributors worldwide

### **South Africa**

TRIMOS SYLVAC SA PTY LTD  
P.O.Box 95672  
Waterkloof  
0145 PRETORIA  
☎ 0027 12 6530747  
Fax 0027 12 6530749

### **Germany**

PRECIMA GmbH  
August-Schanz-Str. 28  
60433 FRANKFURT/M  
☎ 0049 69 954326-0  
Fax 0049 69 954326-99  
E-mail [info@precima.de](mailto:info@precima.de)  
Web [www.precima.de](http://www.precima.de)

### **Argentina**

ARO S.A.  
Av. Belgrano 369  
BUENOS AIRES 1092  
☎ 0054 11 4331 5766  
Fax 0054 11 4331 3572  
E-mail [aro@impsat1.com.ar](mailto:aro@impsat1.com.ar)

### **Argentina**

TEC S.r.l.  
Avda. Maipù 3902  
2°. Piso "B"  
1636 OLIVOS  
☎ 0054 1 794 1974  
Fax 0054 1 794 1974  
E-mail [tec@abaconet.com.ar](mailto:tec@abaconet.com.ar)

### **Australia**

ASTEG ENGINEERING SUPPLIES PTY LTD  
416 Churchill Road  
KILBURN S.A. 5084  
☎ 0061 8 8349 4411  
Fax 0061 8 8349 8121  
E-mail [asteg@bigpond.com](mailto:asteg@bigpond.com)  
Web [www.users.bigpond.com/ASTEG.htm](http://www.users.bigpond.com/ASTEG.htm)

### **Australia**

ASTEG SALES PTY LTD (METROLOGY)  
134, Pine Creek Circuit  
St Clair 2759  
SYDNEY  
☎ 0061 29 834 6034  
Fax 0061 29 834 6105  
E-Mail [admin@asteg.com](mailto:admin@asteg.com)  
Web [www.asteg.com](http://www.asteg.com)

### **Austria**

UPM Handelsges.m.b.h.  
Rupertiweg  
5084 GROSSGMÄIN  
☎ 0043 6247 8229  
Fax 0043 6247 8696  
E-mail [upm@salzburg.co.net](mailto:upm@salzburg.co.net)

### **Belgium**

PRESENT N.V.  
Toekomstlaan 6  
Industriezone Wolfstee  
2200 HERENTALS  
☎ 0032 14 257474  
Fax 0032 14 257475  
E-mail [info@present.be](mailto:info@present.be)

### **Brazil**

IMPORTECNICA SA  
Rua Baroneza de Porto Carreiro 352  
SAO PAULO CEP 01133-020  
☎ 005511 3662 4355  
Fax 005511 826 3247  
E-mail [importec@wm.com.br](mailto:importec@wm.com.br)

### **Brazil**

NUCLEON Comercial Ltda  
Rua Assungui, 332 sala 3  
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